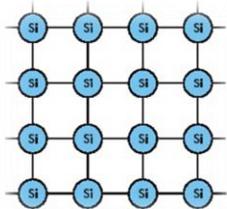


Tomás García¹, Carmen Morant¹, Rocío Barrio² and Nieves González²

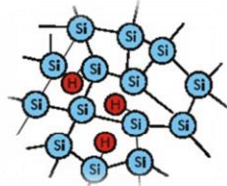
¹Department of Applied Matter Physics, Instituto de Ciencias de Materiales Nicolás Cabrera, Universidad Autónoma de Madrid, Spain

²Cento de Investigaciones Energéticas, Medioambientales y Tecnologías, Madrid, Spain

Abstract and objectives



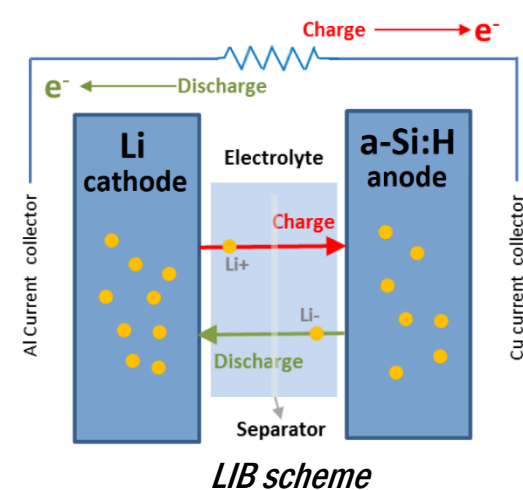
c-Si structure



a-Si:H structure

Traditionally, Lithium-ion batteries (LIBs) have incorporated **graphite** anodes, that has a maximum specific capacity of **372 mAh/g**, which is lower than demanded. By comparison, **crystalline silicon (c-Si)** has **4200 mAh/g** but due to the huge volumetric changes (greater than 300%) it exhibits during charge and discharge, it **degrades readily**. It is thought that the **amorphous nature of the hydrogenated amorphous silicon (a-Si:H)** and its high porosity could **avoid the enormous changes of volume during the lithiation** in order to increase the life of the LIBs.

The aim of this project is to study the influence of structural properties of anodes based on a-Si:H thin films on specific capacity and stability of LIBs. In particular, we have analyzed anodes of intrinsic and n-doped a-Si:H (with a higher electrical conductivity), grown by Plasma Assisted Chemical Vapour Deposition (PECVD), with different hydrogen contents in form of poli-hydrides (Si-H_x). [1]



LIB scheme

Experimental method

a-Si:H thin films growth

The different a-Si:H electrodes were grown on a copper foil by PECVD [2], a technique that can control the hydrogen content and the amount phosphorus (the n-doping element) in the material.

Nº	[Si-H _x] (%)	Doped	Nº	[Si-H _x] (%)	Doped
1	0	No	5	6.3	Yes
2	2.4	No	6	9.4	Yes+
3	3.1	No	7	25.7	Yes
4	4.7	Yes			

Table 1: a-Si:H thin film depending on poli-hydrides content and doping

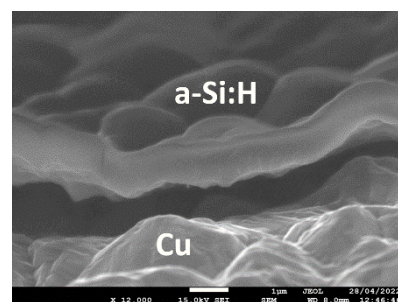


Image 1: Cross-sectional SEM image of the electrode

Batteries assembly

Subsequently, the a-Si:H thin films have been incorporated as LIBs electrodes in a coin cell inside an argon glovebox (<1ppm O₂) to avoid Li oxidation.

Battery cycling

To evaluate the electrochemical performance, the batteries were subjected to 200 charge/discharge cycles at a current density of 1000 mA g⁻¹ using a potentiostat, at room temperature.

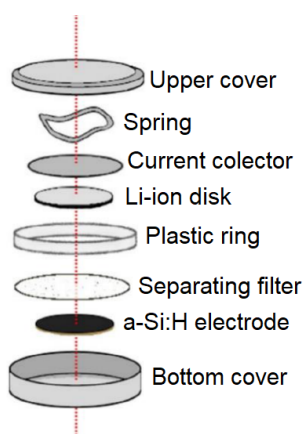


Image 2: Batteries elements in order of assembly

Conclusions

- ❑ Doped and intrinsic a-Si:H electrodes have presented initial specific capacity values between 2000 mAh/g and 3000 mAh/g, which gradually decays with cycle number.
- ❑ Battery stability decreases with increasing the poli-hydride concentration. It suggests limiting the poli-hydride presence in the a-Si:H anode for future research.
- ❑ Through the *Figure 3*, we have obtained a method that allows us to predict experimentally the stability of a-Si:H electrodes in Li ion batteries from its poli-hydride concentration [Si-H_x].
- ❑ We have not found a clear correlation between the a-Si:H conductivity and LIB stability. It could be due to the increase of poli-hydride content when phosphorus is incorporated in a-Si:H during PECVD thin film.
- ❑ The advantage of PECVD growth technique is that its deposition parameters can be varied, and the hydrogen concentration can be controlled. It will be studied in future works.

Results

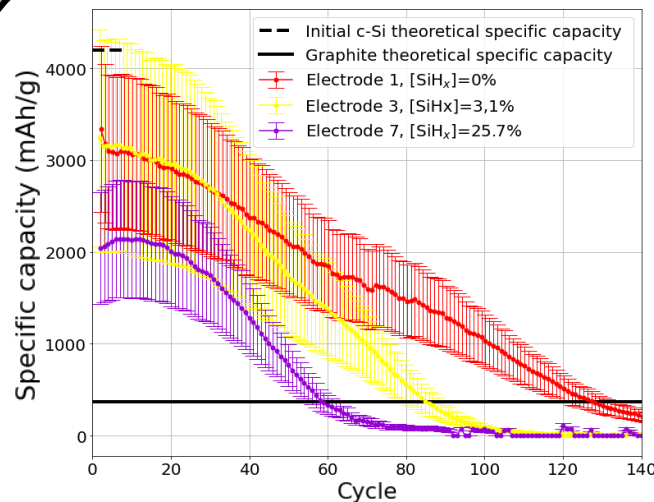


Figure 1: charge capacity curves of batteries with aSi-Hx electrodes #1, #3 (intrinsic a-Si-H) and #7 (doped a-Si-H)

- Initial specific capacities around 2000 mAhg⁻¹ and 3000 mAhg⁻¹.
- No improvements are observed for doped electrodes.
- a-Si:H electrodes have a higher specific capacity than graphite for the first 60-120 cycles (in the worst- and best-case scenario).

Charge capacity curves cannot be conclusively compared because of the anode active masses standard deviation (~13%).

Therefore, to compare the battery stability properly, we have performed a normalization and a linear fitting of the charge capacity curves.

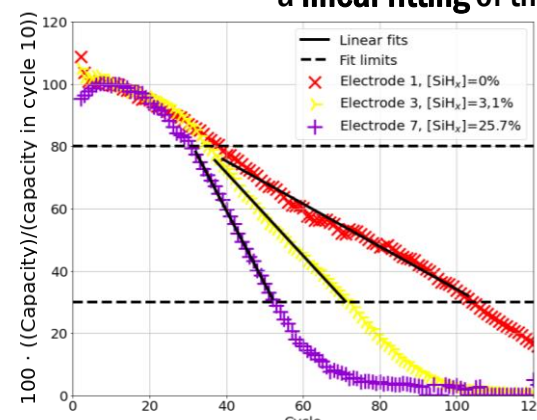


Figure 2: Normalized charge capacity curves of batteries a-Si-H electrodes #1, #3 and #7

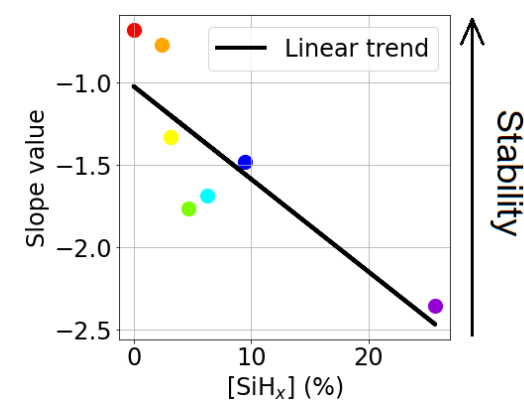


Figure 3: Linear fit slope value of each electrode versus its [Si-H_x]

- There is a correlation between [Si-H_x] and the anodes instability.

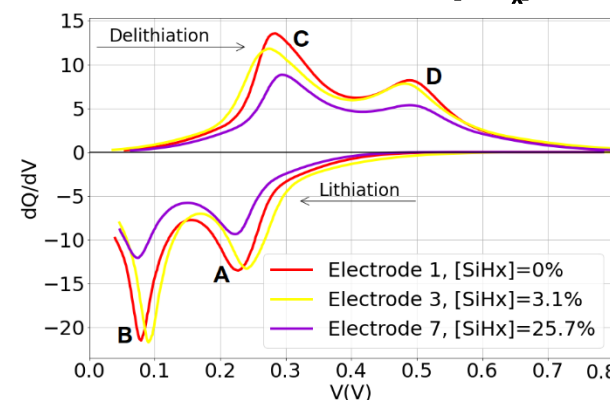
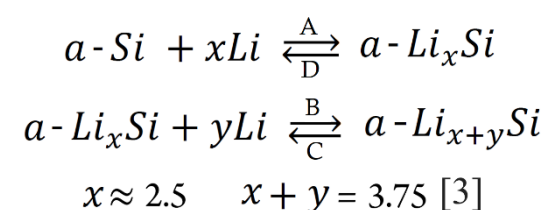


Figure 4: Differential capacity (dQ/dV) profiles

Phase transition



- Two reversible phase transitions are distinguished.

References

- [1] Barrio, R., González, N., Portugal, Á., Morant, C., & Gandía, J. J. (2022). Hydrogenated Amorphous Silicon-Based Nanomaterials as Alternative Electrodes to Graphite for Lithium-Ion Batteries. *Nanomaterials*, 12(24), 4400. <https://doi.org/10.3390/nano12244400>
- [2] Rodríguez, José Domingo Santos. *Desarrollo y caracterización de dispositivos fotovoltaicos pin de silicio amorfo depositados por PECVD*. Diss. Universidad Complutense de Madrid, 2012.
- [3] Cubuk, E. D., & Kaxiras, E. (2014). Theory of structural transformation in lithiated amorphous silicon. *Nano letters*, 14(7), 4065-4070.